



Dart Aerospace Ltd.
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RBW1205G00332-3G-21
Job Sheet 183345



DL-5
9-17

DAS
21
9-20

Part No: RBW1205G00332-3G-21

Job Qty: 10 ea

Part Name: Valve



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	10 pcs	9/24/18	9/24/18	0.00	5.00	MORI SL-154		
120	QC	10 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-4		
140	Packaging	10 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		
150	QC21-SA	10 Ea	9/24/18	9/24/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FB915 FOLIO REV: AA DWG REV: 6

2-Debur DEC 2 1 2018

GA103

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.3500 ft (.035 ea)	90-Start up Operation	5119664 = 666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	0	40	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
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Container No: S137144



Part: RBW1205G00332-3G-21

Job No: 183345

Serial No/Batch: S137144

Revision: 6

Inspector:

Exp Date:

Instructions:

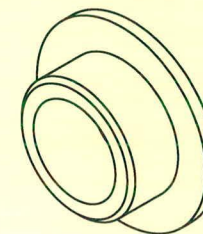
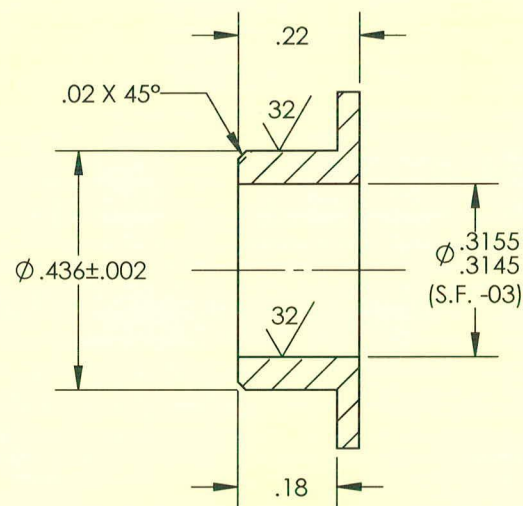
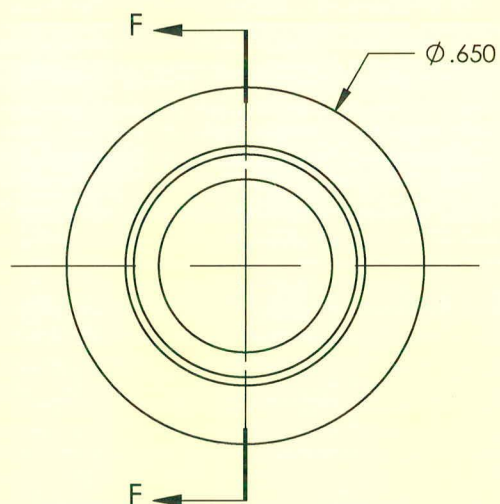
Date: 12/12/18

Plex 9/17/18 9:23 AM dart.logan.david

✓

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED
1		-21 ADDED THIS PART FOR REDESIGN.	3/2/2011 JAG
2		-21 CH'D Ø.313 TO LIMIT DIM. S.F. -3.	11/30/2011 RJC DW



SECTION F-F

(-21)

VALVE

DART AEROSPACE	
TITLE MAIN GEAR BOX DRAIN TOOL	
DWG NO. RBW1205G00332-3G-21	REV 6
MAT'L 303/304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA
SCALE 3:1	DATE 2/25/2011 SHEET 6 OF 8

